



FIXED SLEEPER SYSTEM

Horner's Fixed Sleeper Floor System is the oldest proven maple athletic system available. This premium sports floor is designed for high performance, resiliency, and reliability.

The 2" x 4" (51mm x 102mm) (nominal) sleepers are anchored to a concrete slab, and a 1" x 6" (25mm x 152mm) (nominal) sub-floor is laid at an angle on top of the sleepers. This arrangement, combined with the 16" (406mm) o.c. spacing of the sleepers, allows for uniform air circulation, which reduces the possibility of buckling and cupping brought on by excessive moisture buildup. The all-wood Fixed Sleeper Floor System is shock absorbent and reduces leg fatigue.

PART 1-GENERAL

1.1 DESCRIPTION

- A. This document specifies a wood strip gymnasium floor system consisting, in general, of wood sub-flooring, maple flooring, vapor retarder, sanding, sealers, finishes, game lines, and wall base.
- B. The general contractor shall provide a concrete slab, smooth troweled and level to a tolerance of 1/8" (3mm) in 10'0" (3m) radius, subject to the approval of the wood flooring contractor. LABOR AND MATERIALS NECESSARY TO PUT THE CONCRETE SLAB IN ACCEPTABLE CONDITION (HIGH AREAS GROUND DOWN AND LOW AREAS FILLED WITH APPROVED LEVELING COMPOUNDS) SHALL BE THE RESPONSIBILITY OF THE GENERAL CONTRACTOR.
 1. Concrete slab depression shall be:
 - a. 3 1/8" (79mm) for 25/32" (20mm) thick flooring.
 - b. 3 3/8" (86mm) for 33/32" (26mm) thick flooring.
 2. Concrete subfloors shall have an adequate vapor retarder beneath and at the perimeter of the slab.

1.2 QUALITY ASSURANCE

- A. Supplier Qualifications
 1. Supplier of wood flooring shall be Horner Flooring Company.
- B. Installer Qualifications
 1. Flooring contractor shall be a firm experienced in installing maple flooring systems.
- C. Flooring shall be stored on the premises a minimum of seven (7) days before installation commences, or as required for acclimation. Final determination as to acclimation will be made by the flooring contractor.
- D. All flooring bundles should be broken and loosely piled to acclimate the flooring to moisture conditions in the building.

1.3 WORKING CONDITIONS

- A. The flooring system shall not be delivered or installed until all masonry, plastering, tile work and all overhead mechanical trades are completed and building is enclosed and weathertight.
- B. Permanent heat, light and ventilation shall be installed and operating during and after installation, maintaining a temperature range of 55°F (13°C) to 75°F (24°C) and a relative humidity range of 35% to 50%.

1.4 WARRANTY

- A. Horner Flooring Company hereby warrants the FIXED SLEEPER SYSTEM flooring materials to be free from manufacturing defects for a period of one year from the date of substantial completion of the floor.

PART 2-PRODUCTS

2.1 MATERIALS

- A. Flooring shall be Horner Maple, 33/32" (26mm) or 25/32" (20mm) thick x 2 1/4" (57mm) or 1 1/2" (38mm) wide, First, Second and Better, Third and Better or Third Grade, continuous tongue and groove and end-matched MFMA Northern Hard Maple, grade marked and stamped as manufactured by Horner Flooring Company.
OPTION: Horner Long Life™ flooring if so specified.
- B. Vapor retarder shall be 6 mil polyethylene.
- C. Sleepers shall be 2" x 4" (51mm x 102mm) (nominal), Fir, Spruce, or Hemlock, S4S.
- D. Subfloor shall be 1" x 6" (25mm x 152mm) (nominal), No. 2, Fir, Spruce, or Hemlock, S2S to 3/4" x 6" (19mm x 152mm).
OPTION: 15/32" x 4' x 8' (12mm x 122cm x 244cm) rated sheathing, exposure 1, plywood.
- E. Sleeper anchors shall be 2 1/2" (64mm) or 3" (76mm) long, 3/8" (10mm) Rawl type expandable concrete fasteners with minimum pull-out strength of 900 pounds (409kg).
- F. Fasteners
 1. Subfloor fasteners shall be 6d (51mm) nails or 1 3/4" (45mm) staples.
 2. Flooring fasteners shall be 2" (51mm) barbed cleats or 15 gauge (1.8mm) coated staples.
OPTION: If Horner Long Life™ is specified, use 2" (51mm) 15 gauge (1.8mm) staples only.

- G. Spacers (shims) shall be 3" x 1½" (76mm x 38mm), made from 1/8" (3mm) thick and ¼" (6mm) thick tempered masonite or equal material.
- H. Primer shall be asphalt cut back applied at a coverage of 275 sq.ft./gallon (6.741 m²/liter).
- I. Mastic/grout shall be hot pour steep roofing asphalt.
- J. Wall Base shall be 3" x 4" (76mm x 102mm) Vent Cove heavy duty molded, vented vinyl base with premolded outside corners and mitered inside corners as supplied by Horner Flooring Company.
- K. Finish material shall be as specified by architect selected from the latest listing provided by the MFMA and shall be applied according to manufacturer's instructions.

PART 3-EXECUTION

3.1 INSPECTION

- A. Inspect concrete slab for proper tolerance and dryness and report any discrepancies to the general contractor for correction.
- B. The concrete slab shall be cleaned of all debris so flooring contractor will have adequate access to work surface.
- C. All work required to put the concrete slab in an acceptable condition shall be the responsibility of the general contractor.

3.2 INSTALLATION

- A. Cover concrete with 6 mil polyethylene, sealing and lapping joints a minimum of 4" (102mm).
- B. Prime concrete at 275 sq.ft./gallon (6.741 m²/liter).
- C. Install sleepers across short dimension of the area (perpendicular to the finish floor), 12" (305mm) or 16" (406mm) o.c., with ends butted and joints staggered by 24" (610mm). Provide a 2" (51mm) expansion void at the perimeter and all vertical obstructions. Anchor sleepers with drivepins, shimmed to level with 1/8" (3mm) or 1/4" (6mm) masonite shims.
- D. Pour hot-pour asphalt mastic to a level 1/8" (3mm) above bottom of sleepers.
- E. Subfloor
 - 1. Install 1" x 6" (25mm x 152mm) (nominal) subflooring diagonally to sleepers. Break all joints over sleepers with ends butted and sides spaced 1" (25mm). Securely nail or staple to the sleepers.
OPTION: Install ¾" (19mm) plywood with 8' (244cm) edge at right angles to sleepers. Break 4' (122cm) edge of plywood over sleeper. Space all sides of plywood ¼" (6mm) and securely nail or staple to sleepers.
- F. Install finish flooring parallel with main playing court by power nailing or stapling approximately 12" (305mm) o.c.
 - 1. Space Joints between flooring strips to allow for intermediate expansion, as designated by the installer and in accordance with humidity conditions in the region.
 - 2. Provide 2" (51mm) expansion voids at the perimeter and at all vertical obstructions.

3.3 FLOOR SANDING

- A. Machine sand with coarse, medium and fine paper to a smooth, even and uniform surface.
- B. Remove sanding dust from entire surface by tack or vacuum.
- C. Refer to MFMA sanding and finishing guide for procedures.

3.4 FINISHING

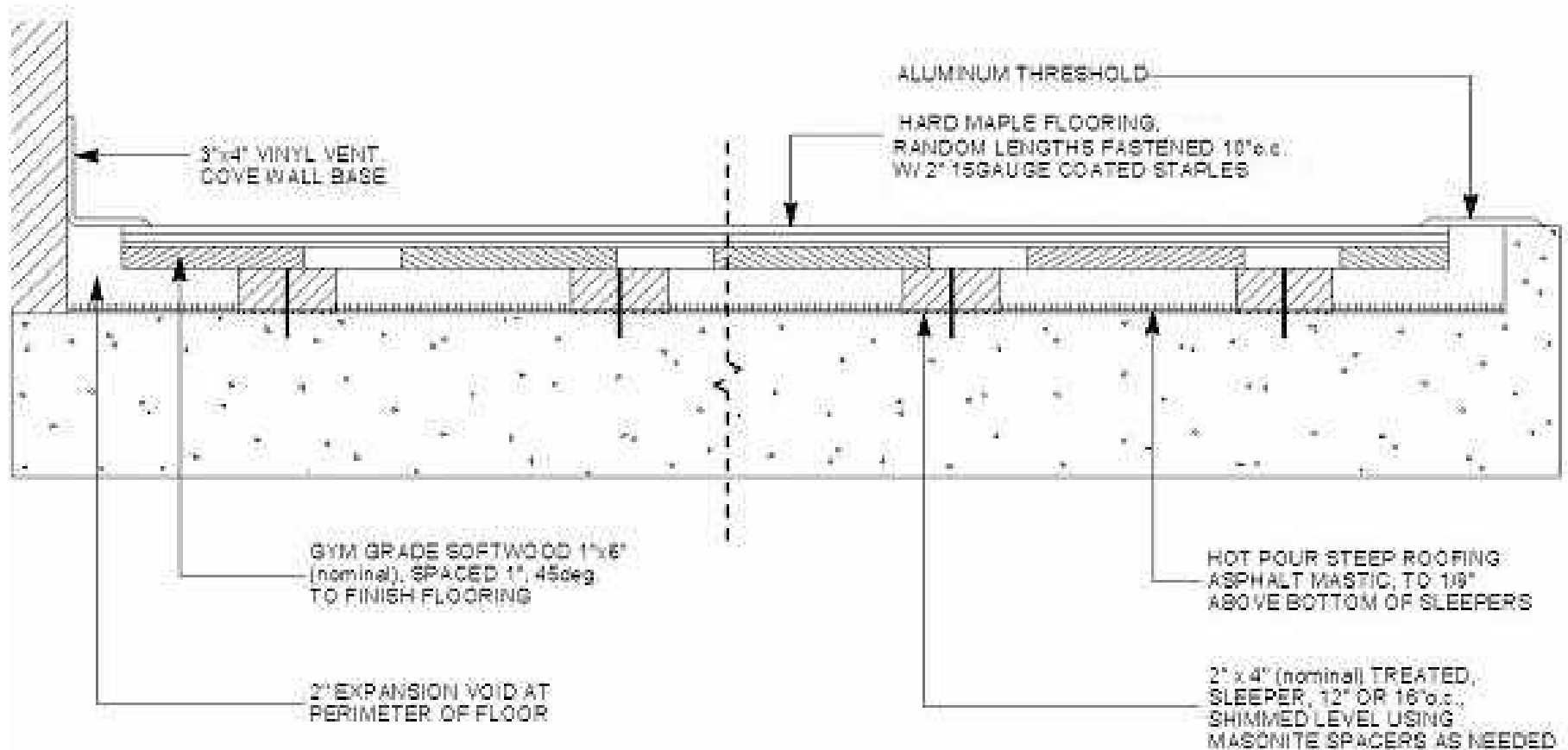
- A. Inspect entire area of floor to insure that surface is acceptable for finishing, completely free from sanding dust and perfectly clean.
- B. Apply seal and finish per manufacturer's instructions.
 - 1. Apply two (2) coats of seal and two (2) coats of finish.
- C. Buff and clean floor between each coat.
- D. Paint game lines as shown on drawings, between seal and first coat of finish.
- E. Game line paint shall be compatible with finish.

3.5 BASE INSTALLATION

- A. Install maple or vinyl Vent Cove base along the perimeter walls. Mitre all inside corners and maple outside corners; use premolded outside corners with vinyl base. Attach vinyl cove base to walls.

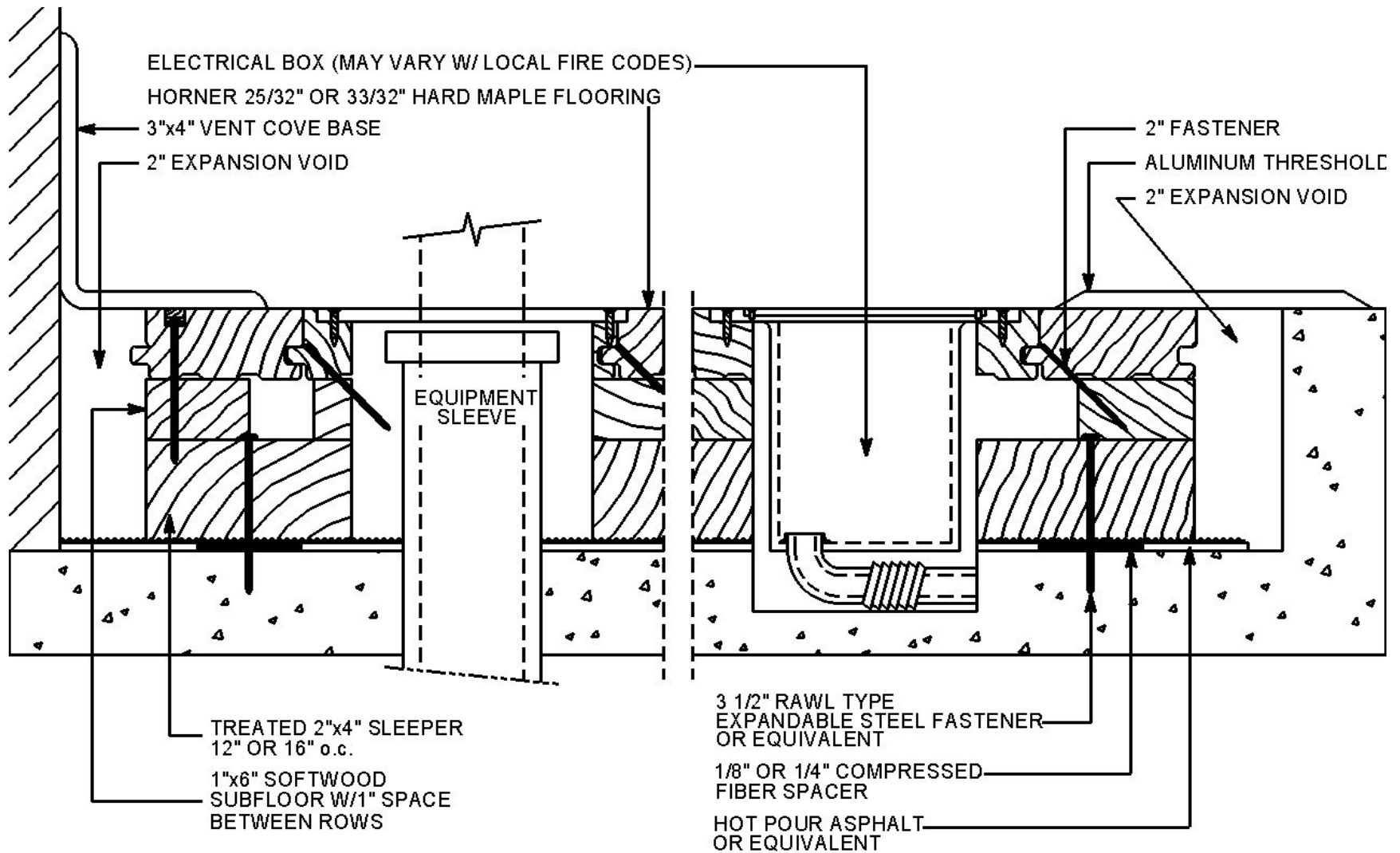
3.6 MAINTENANCE

- A. Upon completion of floor, the owner, attendants or individuals in charge and responsible for the upkeep of the building are to see that the care and maintenance instructions of the Horner or MFMA Care Card are followed.



Slab Depression		
Flooring	25/32" (20mm)	33/32" (26mm)
	3 - 1/8" (79mm)	3 - 3/8" (86mm)

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